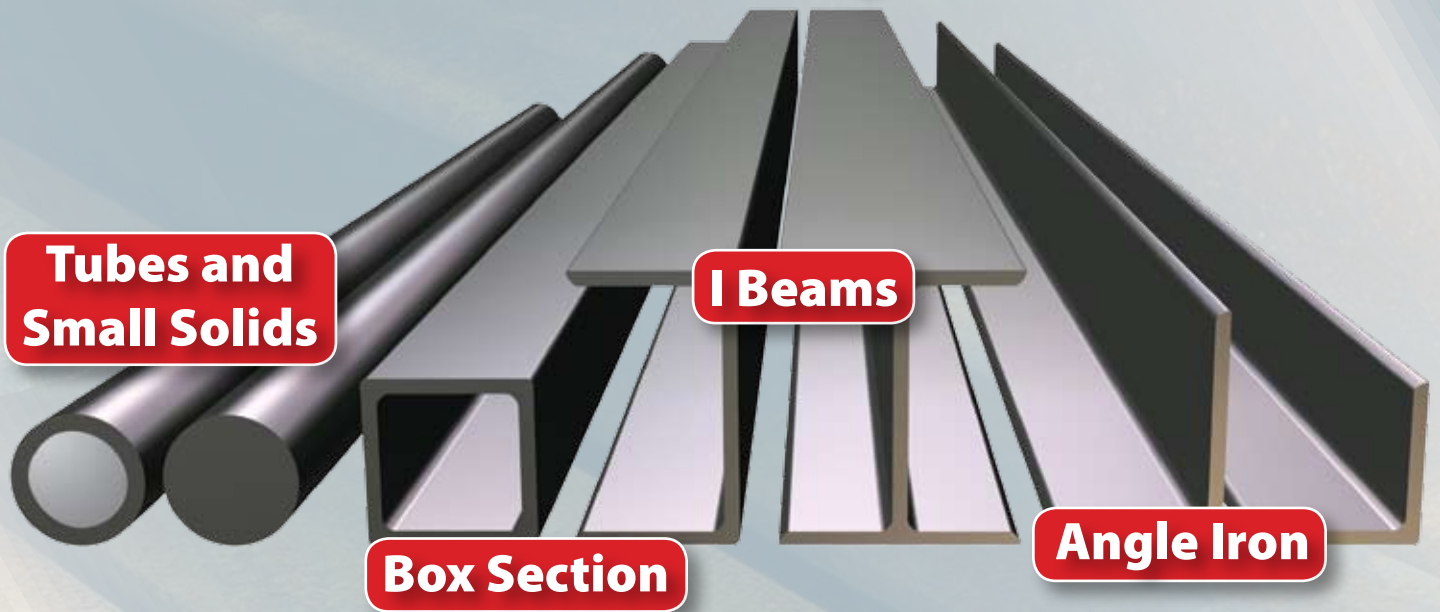


Starrett[®]

VERSATIX IMP

A Structural Cutting Revolution!



*a totally new band
saw blade, designed to
cut structural steels,
tubes and small solids*

VERSATIX

A Structural Cutting



Developed, tested and patented by Starrett

set new standards in cutting structural steel

tooth design ensures that the blades can e

associated with intermittent cutting and m

uncontrolled feed rates.

Key Qualities

- New tooth design resulting in a massive increase in tooth strength and consequent reduction in tooth strippage.
- The perfect choice for cutting sections, structurals, tubes and small solids.
- Also ideal for use on small manual 'pull down' band saw machines where uncontrolled feed rates can easily overload
- Triple tempered M42 cobalt high speed steel teeth.
- Completes the Starrett bi metal band saw blade range.



Product Testing and Available Widths and Tooth Pitches

Versatix MP has been extensively tested against leading competitive products. Please see overleaf for summary test results and also the available tooth pitches.

VERSATIX

A Structural Cutting

X | IMP

Revolution!

Versatix MP multi purpose band saw blades

Sections, tubes and small solids. The new

easily cope with the shock loading conditions

manual 'pull down' band saw machines with

the teeth on a standard blade.

ches

products in a range of cutting situations.

widths and tooth pitches.

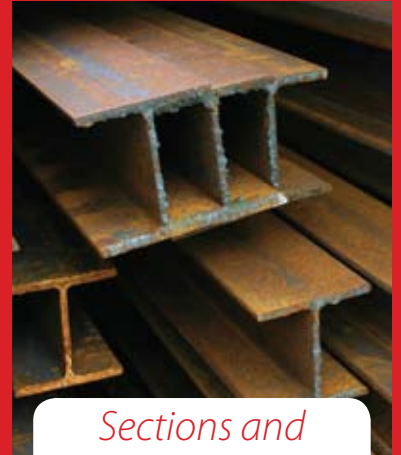
X | IMP

Revolution!



VERSATIX | MP

SUITABLE FOR CUTTING



*Sections and
Structurals*



Tubes

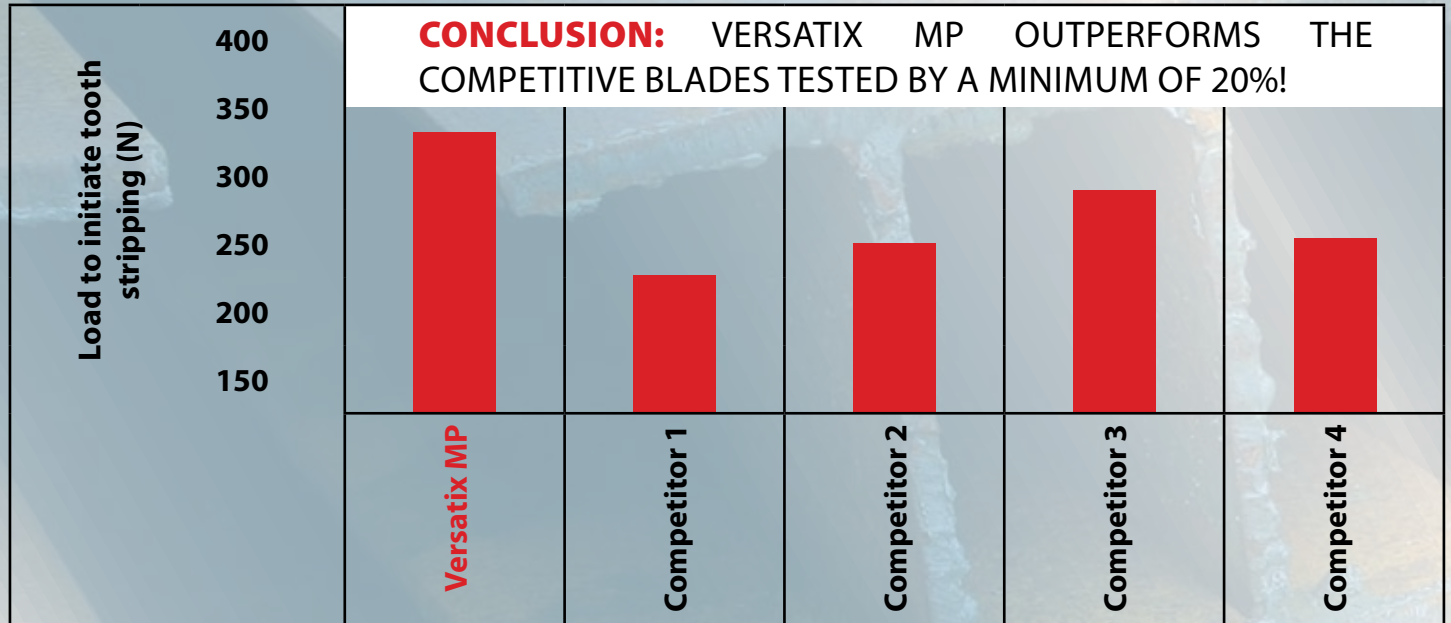


Small Solids

Test Results

Versatix MP has been extensively tested against competitive blades using our purpose built test rig. The load used on each test is set automatically, creating an equality of comparison between all the blades tested. The greater the load, the stronger the blade.

The test results shown below were obtained cutting 90mm diameter mild steel tubes (wall thickness 8mm), using a 27mm wide 4-6 TPI blade. Position given is the average load required to initiate tooth stripping.



VERSATIX MP - AVAILABLE BLADE WIDTHS AND TOOTH PITCHES

Nominal Blade Width x Thickness		Tooth Pitch						
mm	in	2-3	3-4	4-6	5-8	6-10	8-12	10-14
19 x .90	3/4 x .035			VX-MP	VX-MP	VX-MP	VX-MP	VX-MP
27 x .90	1 x .035		VX-MP	VX-MP	VX-MP	VX-MP	VX-MP	VX-MP
34 x 1.10	1.1/4 x .042	VX-MP	VX-MP	VX-MP	VX-MP	VX-MP		
41 x 1.30	1.1/2 x .050	VX-MP	VX-MP	VX-MP	VX-MP			
54 x 1.30	2 x .063	VX-MP	VX-MP					
67 x 1.60	2.5/8 x .063	VX-MP	VX-MP					
KEY:		Tooth pitches available January 2009						

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